

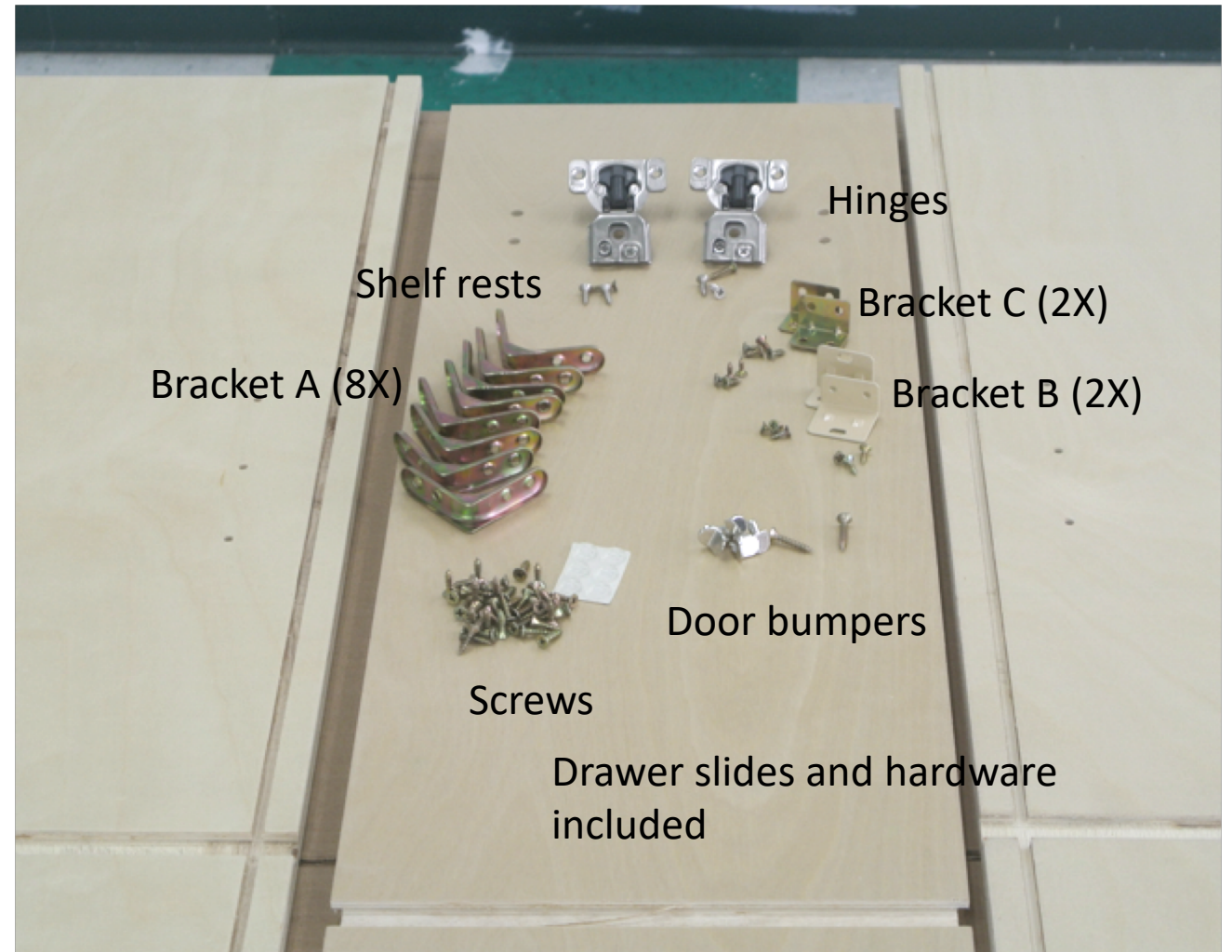


## Base Cabinetry Assembly Guide



# What's in the Box?

Each ARC-Cabinetry product comes with all of the necessary joinery and hardware.



# Tools Required

During the assembly process a soft mallet, soft ratchet clamps, a stapler and a mechanical screwdriver with Philips head will be necessary.



# Step 1

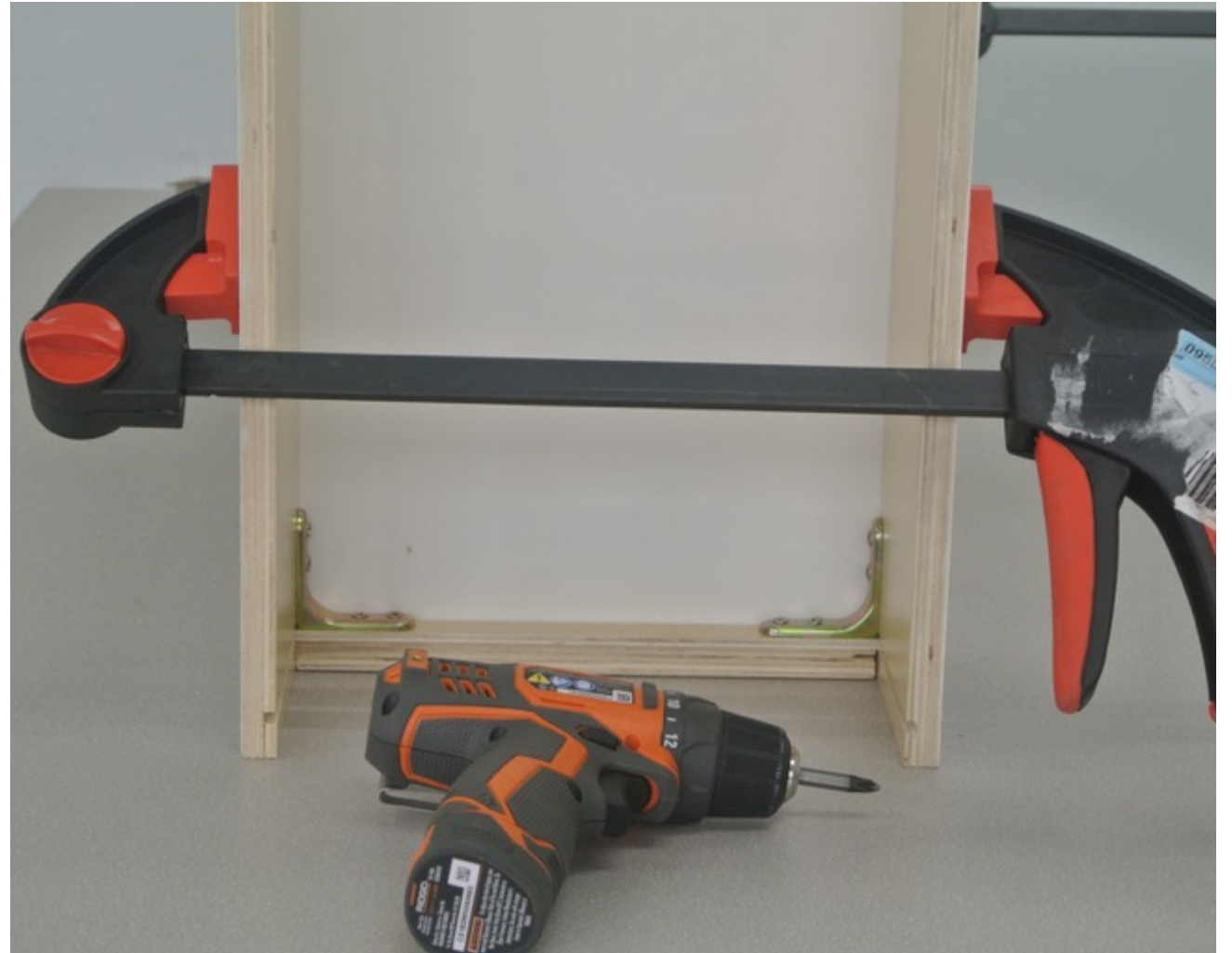
Clamp the cabinet sides and bottom panel as shown. Ensure proper fitting on all dado grooves.

Attach bracket A on to the back and side boards.

USED:

2X Bracket A

8X Screws (5/8" length)



## Step 2

Repeat step 2 on the open top side to finish the box assembly.

USED:

2X Bracket A

8X Screws (5/8" length)

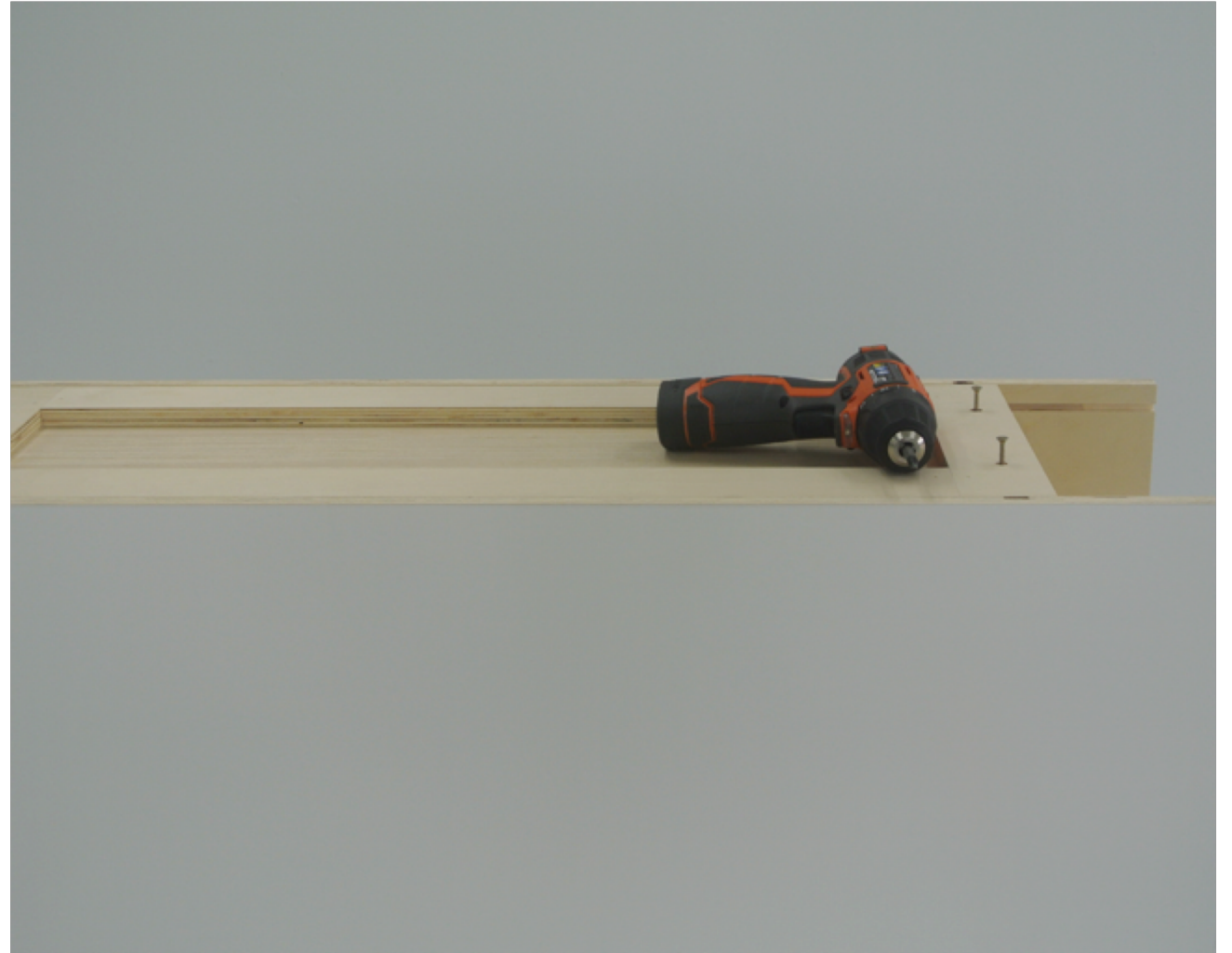


## Step 3

Screw back panel to bottom panel using 1” screws into the pre-drilled holes.

USED:

2X Screw (1” Length)



## Step 4

Staple the back panel and the side panels together to ensure that there is no gap.

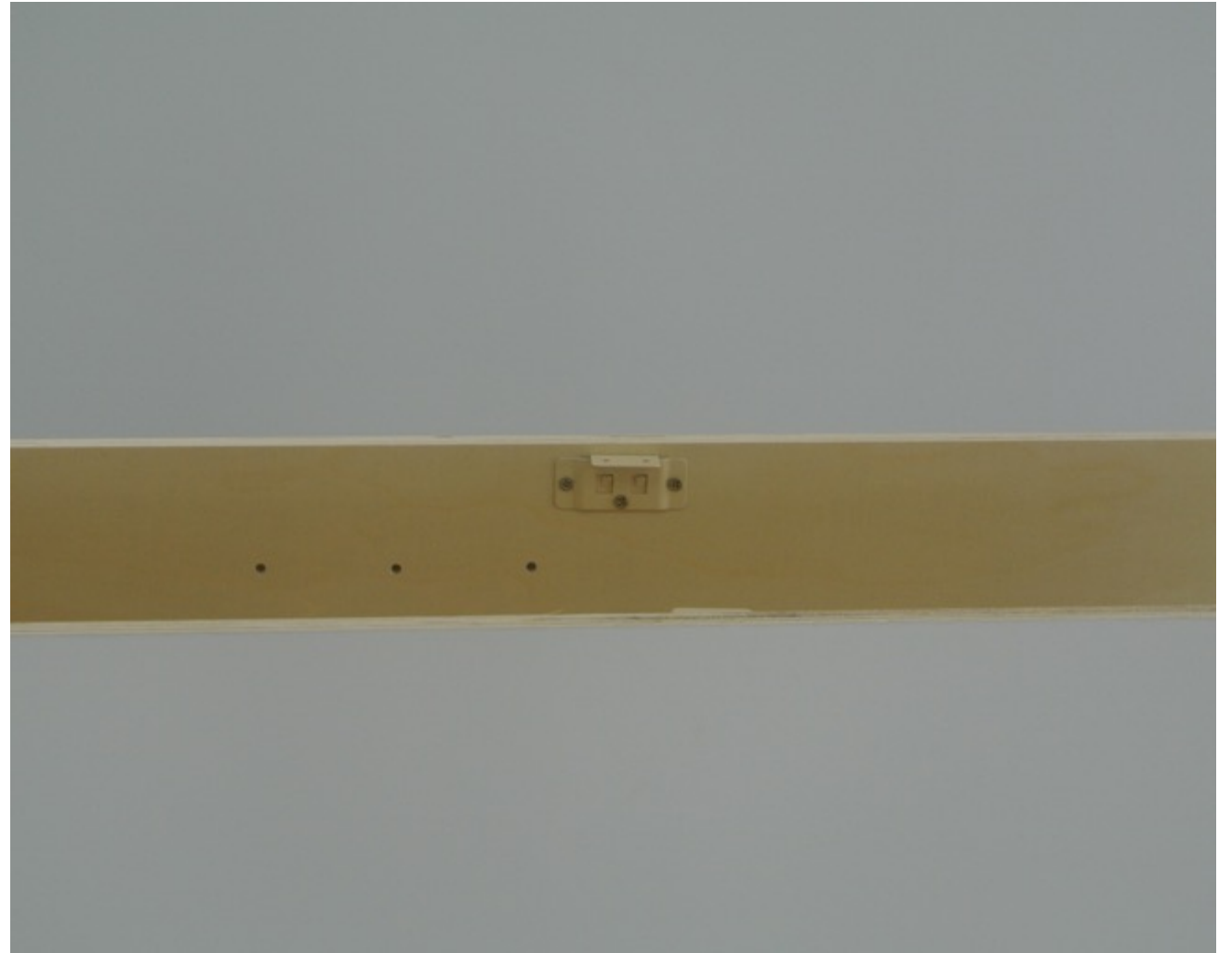


## Step 5

Insert Bracket B into the pre-attached other half until it click locks as shown in Step 5

USED:

2X Bracket B





## Step 6

Attach both parts of locking brackets using a 3/8" screw.

USED:

2X Screw (3/8" length)



## Step 7

Place face frame on the box ensuring proper fitting on all dado grooves.



## Step 8

Screw both Bracket B on the face frame.

USED:

4X Screws (3/8" length)



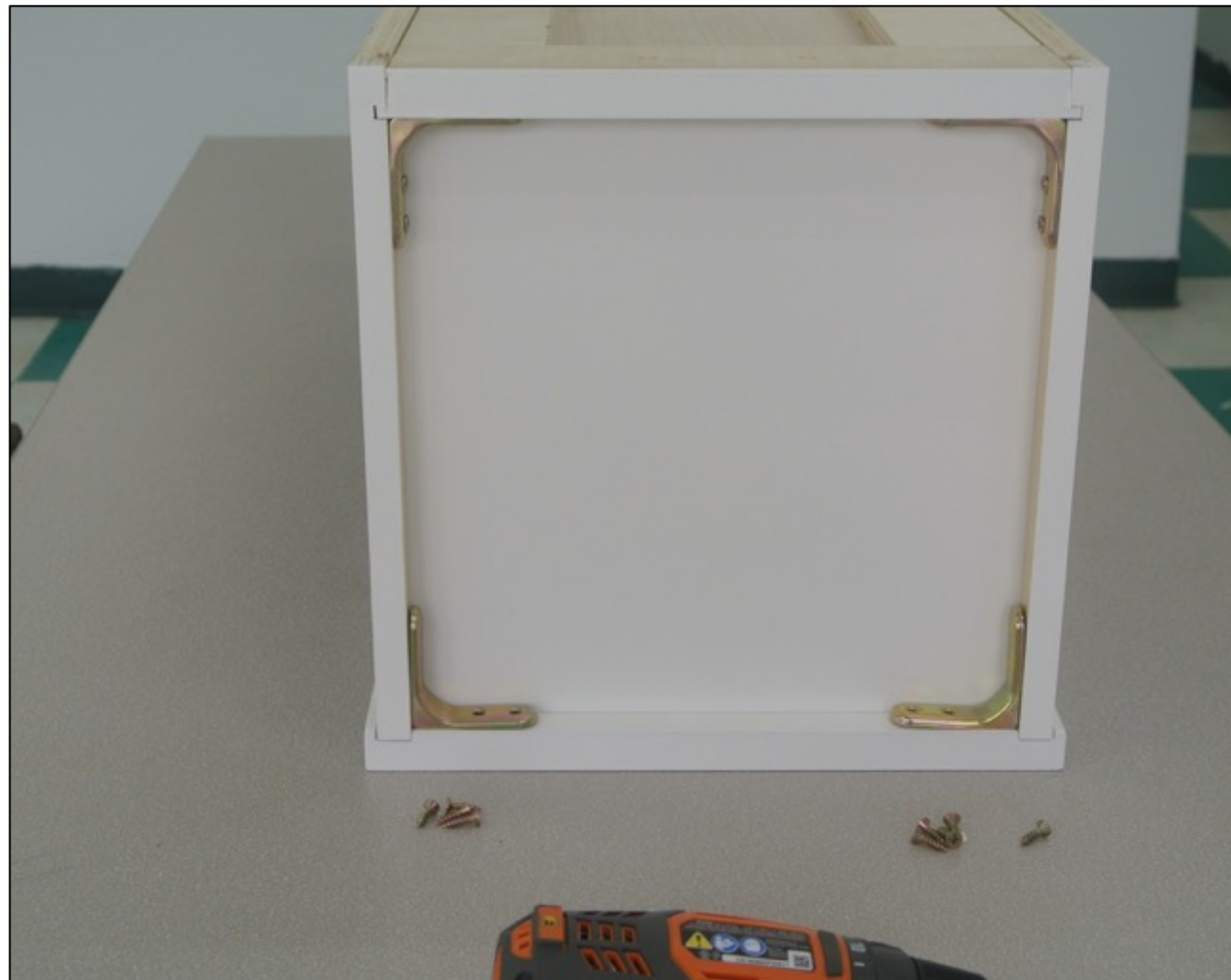
## Step 9

Install Brackets A on face frame and sides.

USED:

2X Bracket A

8X Screw (5/8" length)



## Step 10

Repeat Step 8 on the other side.

USED:

2X Bracket A

8X Screw (5/8" length)



# Step 11

Locate Bracket C and toe board.



## Step 12

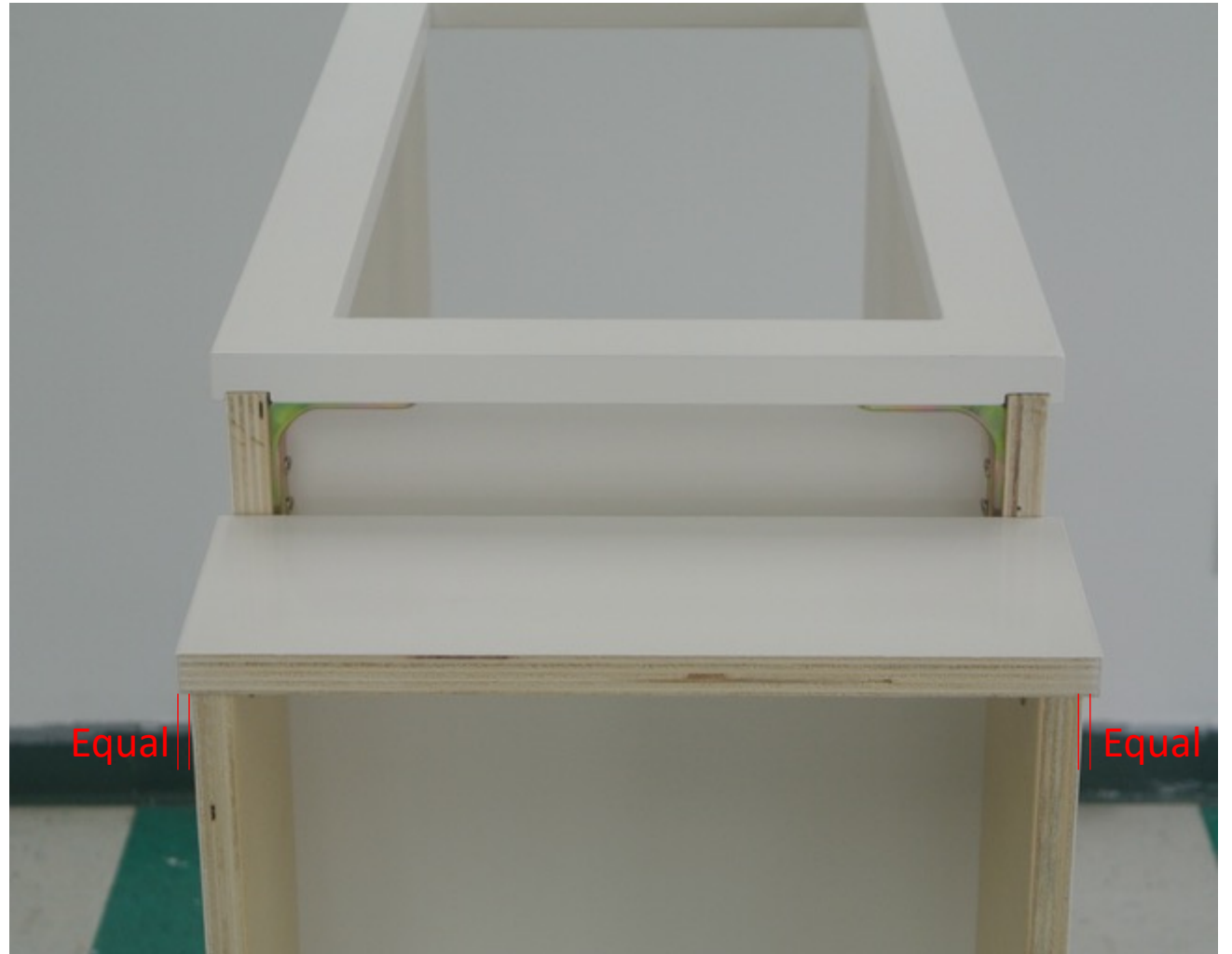
Attach toe board to the sides as show.

**IMPORTANT:** make sure toe board projects equally on both sides.

USED:

2X Brackets C

8X Screws (3/8" Length)



## Step 13

Attach hinges to door. Do not remove protective film on door.

USED (per hinge):

2X Stainless steel screw (5/8" length)





## Step 14

Fine punch holes are given on frame as guidance for hinge mounting. However verify punch hole carefully at 2-9/16" as shown and attach hinges to side of face frame.

Ensure screw exactly in the center of hinge hole.

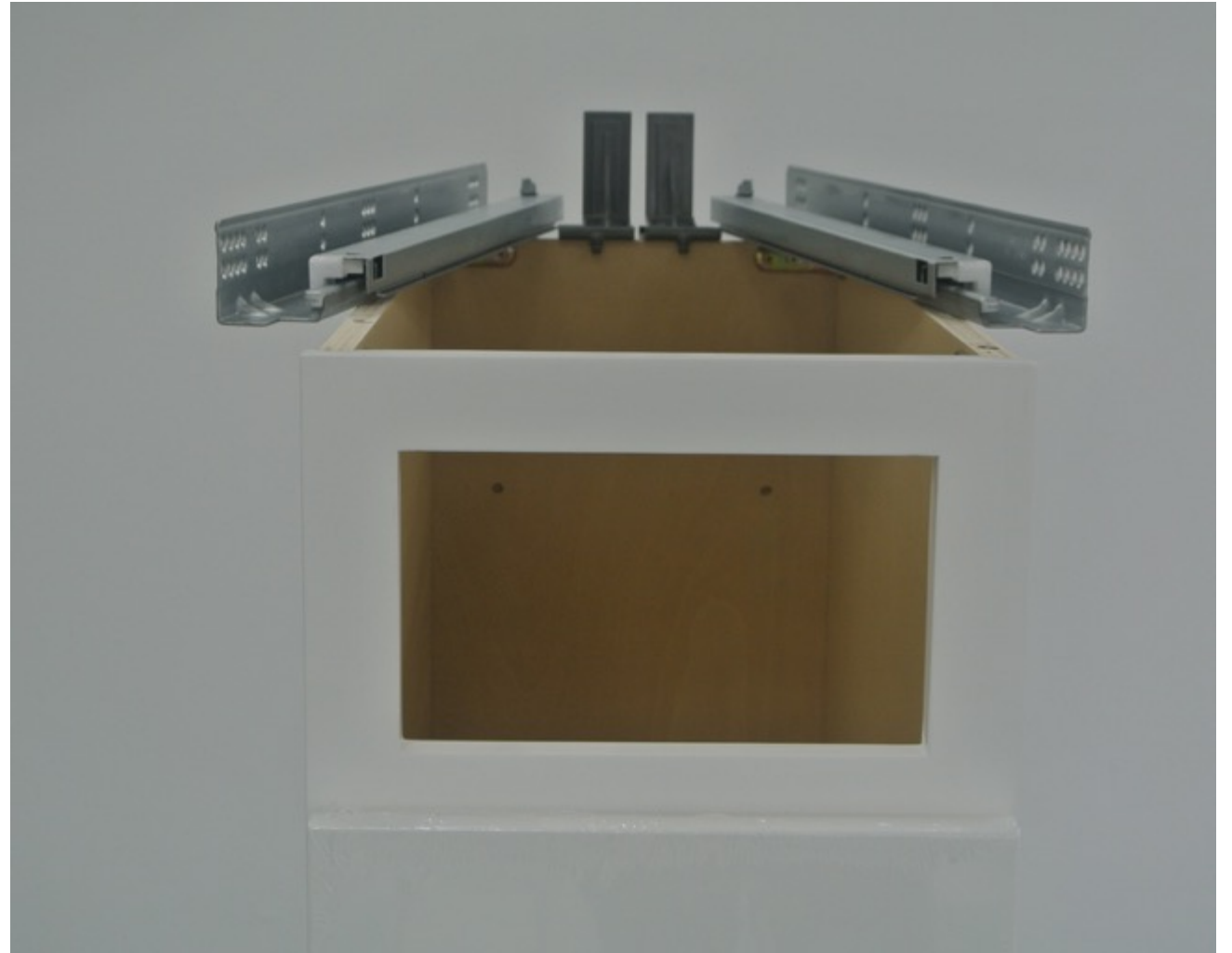
USED (per hinge):

1X Screw (1/2" length)



## Step 15

Locate undermount slides and install slides as shown in next step.



## Step 16

Insert each rear slide support in the two holes and screw to the back panel.

Screw front of metal slide to the face frame.

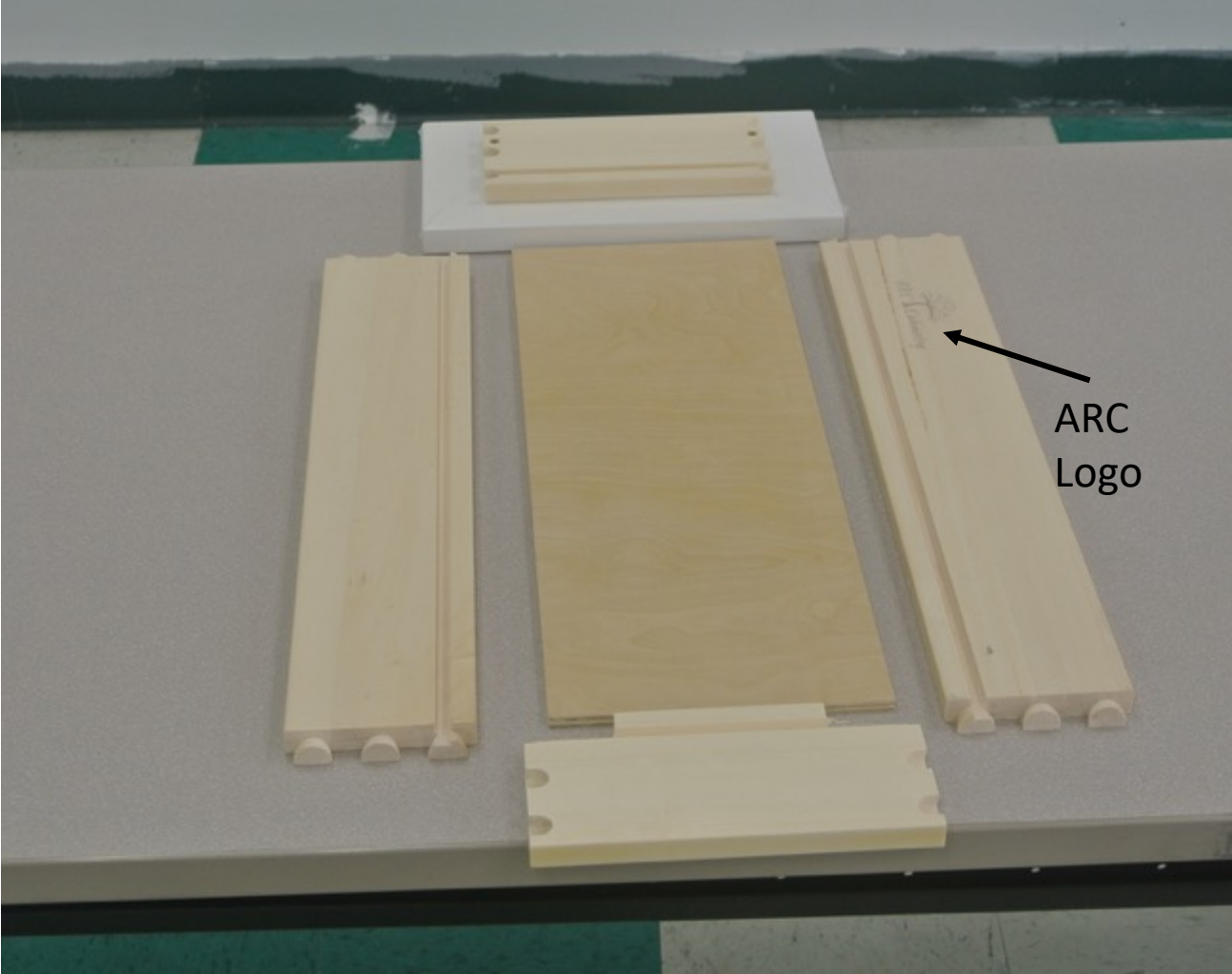
USED:

8X Screws (5/8")



# Step 17

Locate drawer parts and assemble as shown in next step



## Step 18

Assemble drawer with dovetail joints. ARC Cabinetry logo should be closer to drawer face.

Ensure tight fit of dovetail joints.



## Step 19

Screw slide latches on the bottom of drawer.

USED:

6X (Machine screws 3/8")



## Step 20

Slide latches as attached on the bottom of drawer.



## Step 21

Place drawer on slides as shown. No tools necessary.





## Step 22

Remove protective film after all cabinets are fully installed to protect from dust and scratches.

After protective film is removed, stick rubber bumpers on the doors.

Door hinges are 6-way adjustable for fine alignment as shown in next steps.

Drawer slides are adjustable for fine alignment as shown in next steps.

Install shelves at desirable height as shown in next step.



## Step 23

Place the provided metal shelf rests at the desirable heights. Please ensure that the shelf rests are placed with the face upwards as shown.



## Step 24

Door hinges are 6-way adjustable for fine alignment:

Screw A: Moves door In or Out

Screw B: Moves door Up or Down

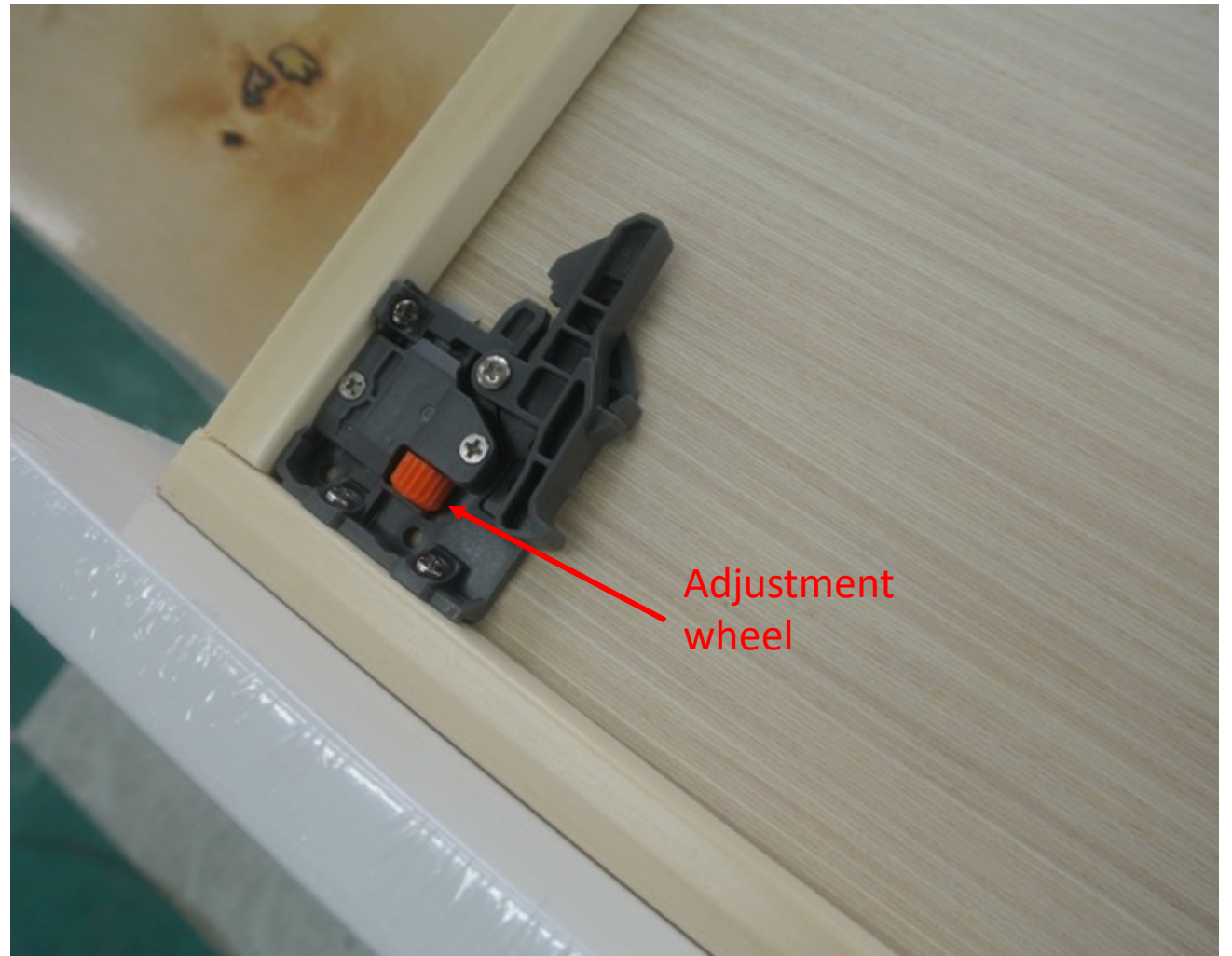
Screw C: Moves door Left or Right



## Step 25

Fine alignment of drawers can be done with the adjustment wheels. No tools necessary.

Drawer adjustment may be required as shown in the next step.



## Step 26

Adjustment of drawers may also require moving the rear slide supports as shown.

No tools necessary.

