

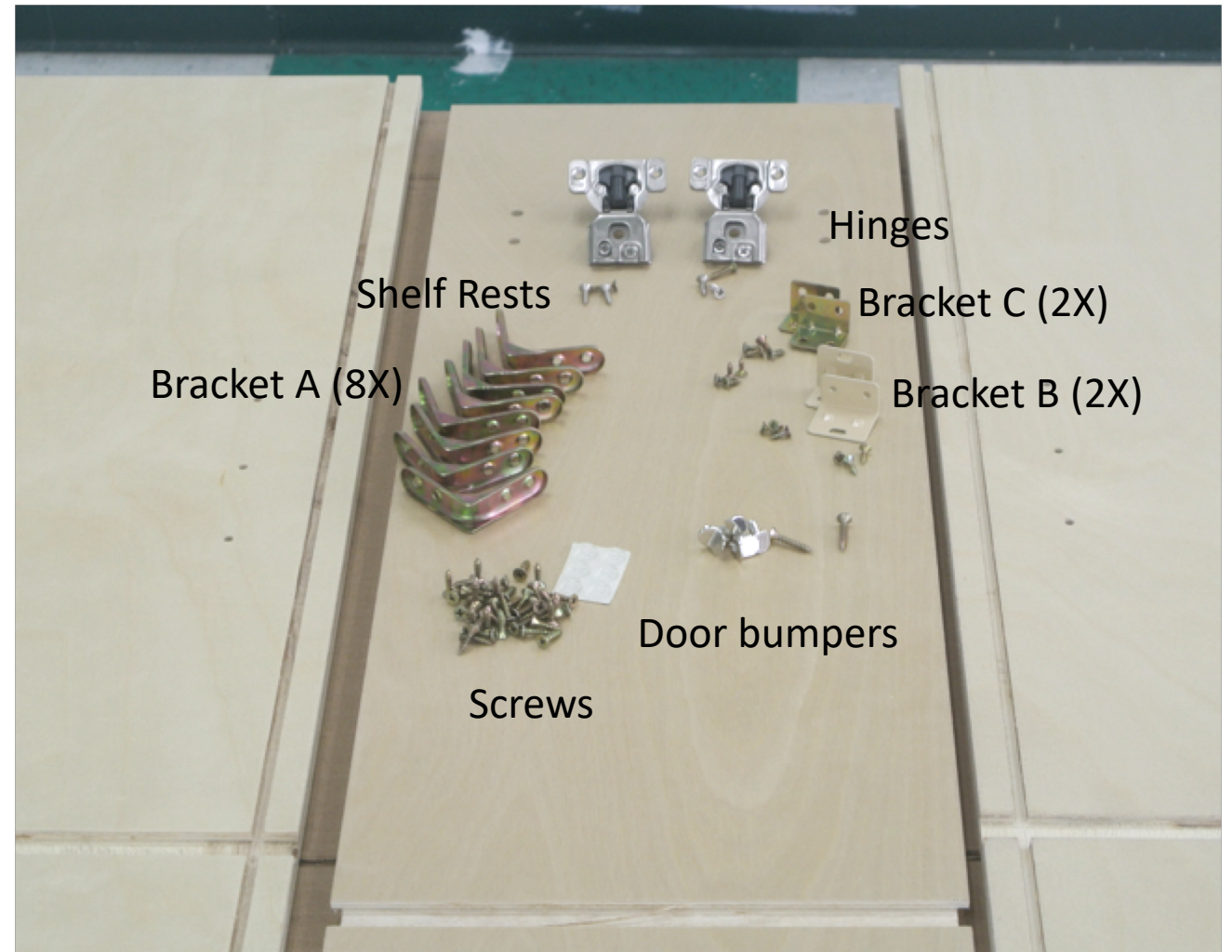


Wall Cabinet Assembly Guide



What's in the Box?

Each ARC-Cabinetry product comes with all of the necessary joinery and hardware.



Tools Required

During the assembly process a soft mallet, soft ratchet clamps, a stapler and a mechanical screwdriver with Philips head will be necessary.



Step 1

Identify box two side and back panels.



Step 2

Clamp the cabinet sides with the top and bottom panels as shown. Ensure proper fitting in all dado grooves.

Attach Bracket A on to the back and side boards.

USED:

2X Bracket A

8X Screws (5/8" length)



Step 3

Repeat step 2 on the opposite side to finish the box assembly.

USED:

2X Bracket A

8X Screws (5/8" length)



Step 4

Screw back panel to top and bottom panel using 1" screws into the pre-drilled holes.

USED:

4X Screw (1" Length)



Step 5

Staple the back panel and the side panels together to ensure that there is no gap.



Step 6

Insert Bracket B into the pre-attached other half until it click locks as shown in Step 5

USED:

Bracket B



Step 7

Attach both parts of locking brackets using a 3/8" screw.

USED (per bracket):

1X Screw 3/8"



Step 8

Place face frame on the box ensuring proper fitting on all dado grooves.



Step 9

Screw Bracket B on the face frame.

USED (per bracket):

2X Screws (3/8" length)



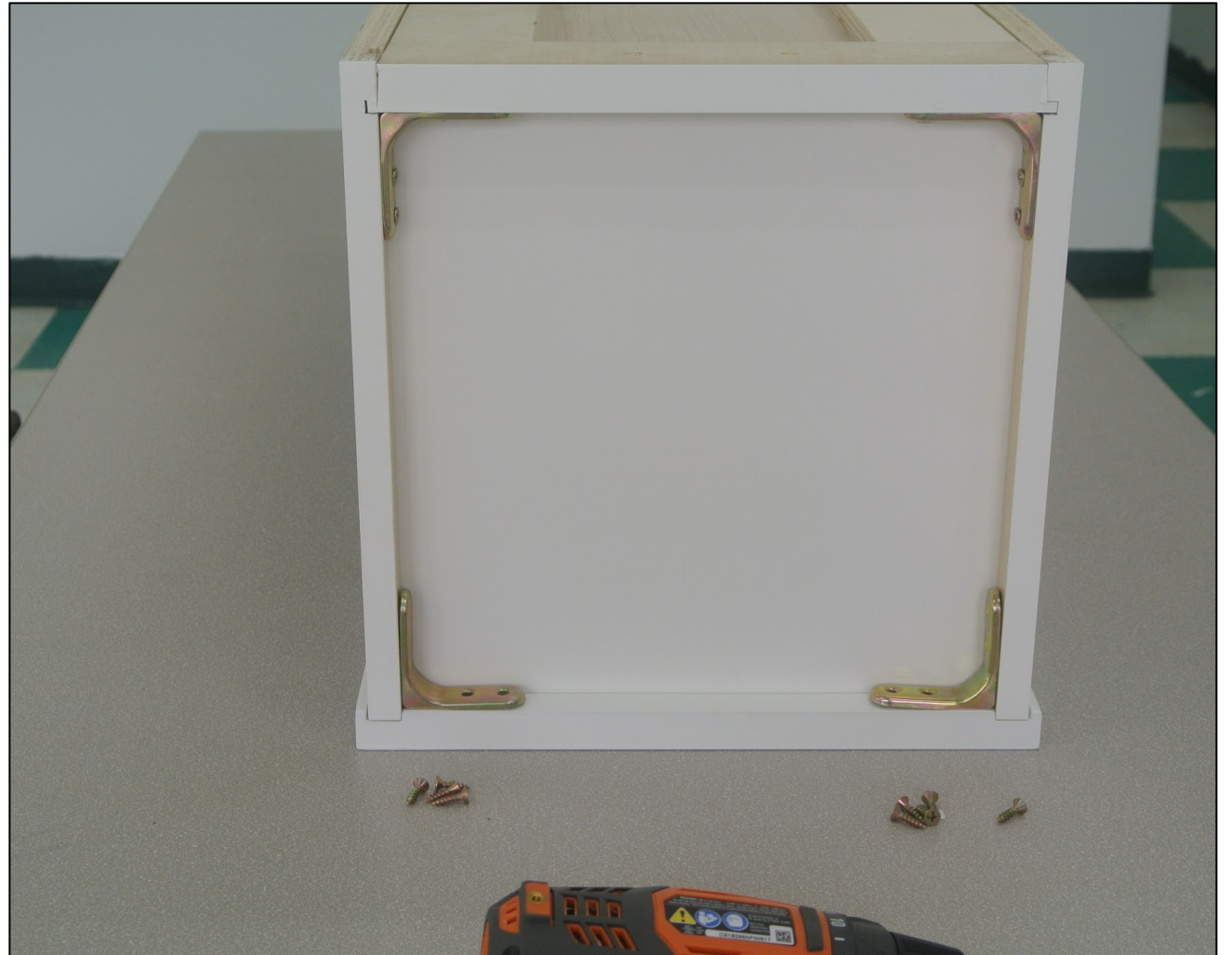
Step 10

Install Brackets A on face frame and sides.

USED:

2X Bracket A

8X Screw (5/8" length)



Step 11

Repeat Step 9 on the other side.

USED:

2X Bracket A

8X Screw (5/8" length)



Step 12

Attach hinges to door. Do not remove protective film on door.

USED (per hinge):

2X Stainless steel screw (5/8" length)



Step 13

For doors with 2 hinges follow below. If door has 3 hinges, go to step 14:

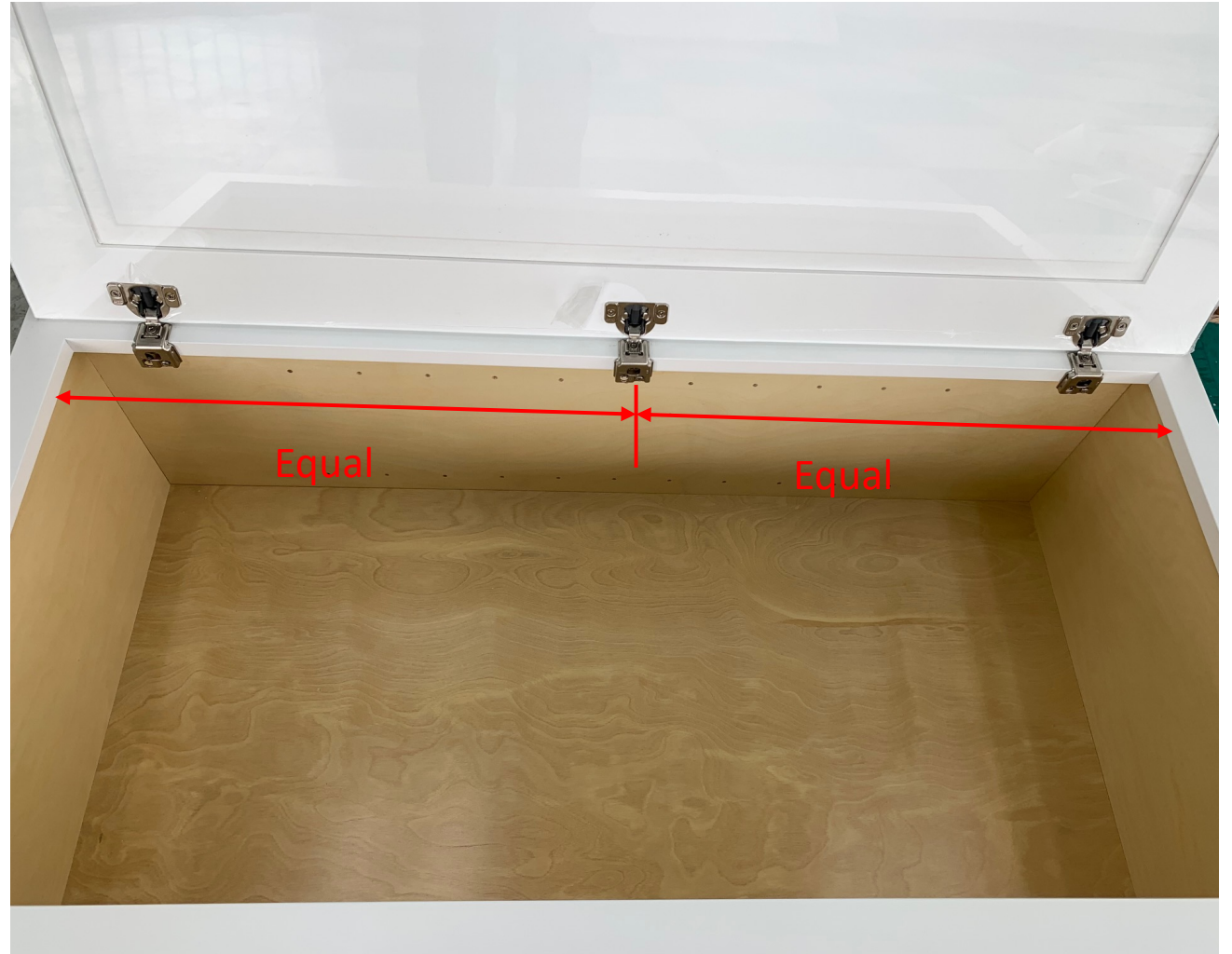
Carefully measure and center hinge holes at 2-3/4" from each side as shown by RED arrows



Step 14

For doors with 3 hinges follow below:

Carefully position center of middle hinge hole at equal distance from the frame as shown by RED arrows.



Step 15

Attach hinges to side of face frame. Ensure screw in the exact center of hinge hole.

If hinged correctly, the door clearance from Top and Bottom will be symmetrical.

USED (per hinge):

1X Screw (3/4" length)



Step 16

Place the provided metal shelf rests at the desirable heights. Please ensure that the shelf rests are placed with the face upwards.



Step 17

Place the shelves at your desired configuration using metal shelf rests provided.



Step 18

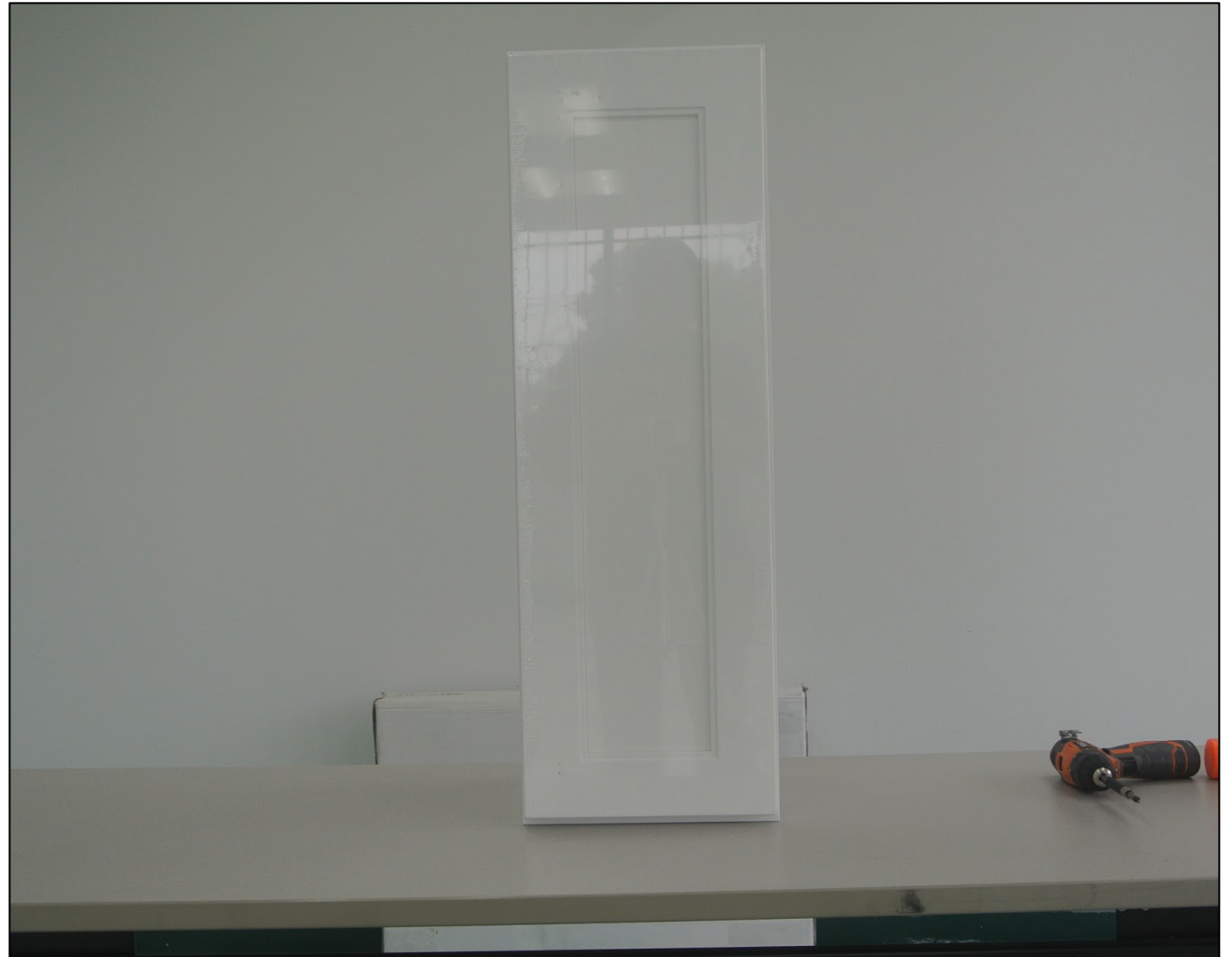
Remove protective film after all cabinets are fully installed to protect from dust and scratches.

After protective film is removed, stick rubber bumpers on the doors.

If hinged correctly, the door clearance from Top and Bottom will be symmetrical.

Wall cabinets can be inverted upside down if Left or Right opening door is desired.

Door hinges are 6-way adjustable for fine alignment as shown in Step 19



Step 19

Door hinges are 6-way adjustable for fine alignment:

Screw A: Moves door In or Out

Screw B: Moves door Up or Down

Screw C: Moves door Left or Right

